Gages for Residual Stress Measurement



Gage Factor

Approx. 2.1

 Applicable Linear Expansion Coefficients

11, 16, 23, 27

 Self-temperaturecompensation Range

10 to 100°C

Applicable Adhesives and Operating Temperature Ranges

CC-33A: -196 to 120°C CC-35: -30 to 120°C EP-34B: -55 to 150°C PC-6: -196 to 150°C

■Foil Strain Gages for Boring Method

These gages are designed to measure residual stress by releasing stress with a boring method.

KFG Gages •Triaxial (for boring method), 120Ω

		Range	Leadwire Length	Model
	Vinyl-coated flat 3-wire cable L-7 (L-10 for 6m or longer)	-10 to 80°C	1m	KFG-3-120-D28-11 L1M3S
KFG-3-120-D28-11 16 23 27 Triaxial, 0°/135°/90° Base Size 19.8 mmφ Gage Length 3 mm Gage Resistance 120Ω Pieces per Pack 10	The second secon		3m	KFG-3-120-D28-11 L3M3S
			5m	KFG-3-120-D28-11 L5M3S
	Vinyl-coated flat 2-wire cable L-6 (L-9 for 6m or longer)	-10 to 80°C	1m	KFG-3-120-D28-11 L1M2S
	- Designation of the last of t		3m	KFG-3-120-D28-11 L3M2S
			5m	KFG-3-120-D28-11 L5M2S
	Middle-temperature 3-wire cable L-12	-100 to 150°C	1m	KFG-3-120-D28-11 R1M3
			3m	KFG-3-120-D28-11 R3M3
	The state of the s		5m	KFG-3-120-D28-11 R5M3
	Middle-temperature 2-wire cable L-11	-100 to 150°C	1m	KFG-3-120-D28-11 R1M2
	Wilder Composition 2 will coache 2 TT		3m	KFG-3-120-D28-11 R3M2
			5m	KFG-3-120-D28-11 R5M2
	2 polyester-coated 2copper wires	-196 to 150°C	5cm	KFG-3-120-D28-11 N5C2
	2 polyester-coaled 2copper wires		15cm	KFG-3-120-D28-11 N15C2
			30cm	KFG-3-120-D28-11 N30C2
	Silver-clad copper wires	-196 to 150°C	25mm	KFG-3-120-D28-11
KFG-1.5-120-D28-11 16 23 27	Vinyl-coated flat 3-wire cable L-7 (L-10 for 6m or longer)	-10 to 80°C	1m 3m	KFG-1.5-120-D28-11 L1M3S KFG-1.5-120-D28-11 L3M3S
			5m	KFG-1.5-120-D28-11 L5M3S
	Vinyl-coated flat 2-wire cable L-6 (L-9 for 6m or longer)	-10 to 80°C	1m	KFG-1.5-120-D28-11 L1M29
	numum management of the state o		3m	KFG-1.5-120-D28-11 L3M2S
			5m	KFG-1.5-120-D28-11 L5M2S
	Middle-temperature 3-wire cable L-12	-100 to 150°C	1m	KFG-1.5-120-D28-11 R1M3
			3m	KFG-1.5-120-D28-11 R3M3
			5m	KFG-1.5-120-D28-11 R5M3
	Middle-temperature 2-wire cable L-11	-100 to 150°C	1m	KFG-1.5-120-D28-11 R1M2
			3m	KFG-1.5-120-D28-11 R3M2
			5m	KFG-1.5-120-D28-11 R5M2
	2 polyester-coated copper wires	-196	5cm	KFG-1.5-120-D28-11 N5C2
Triaxial, 0°/135°/90°		to 150°C	15cm	KFG-1.5-120-D28-11 N15C2
● Base Size 12 mmφ			30cm	KFG-1.5-120-D28-11 N30C
● Gage Length 1.5 mm ● Gage Resistance 120Ω ● Pieces per Pack 10	Silver-clad copper wires	–196 to 150°C	25mm	KFG-1.5-120-D28-11